AC/DC 225/125

**Processes**
Stick

**Product Number**
K1297

See back for complete specs

**Input Power**
230/1/60

**Rated Output**
AC: 225A/25V/20% Duty Cycle
DC: 125A/25V/20% Duty Cycle

**Input Current @ Rated Output**
AC: 50A
DC: 36A

**Output Range**
AC: 40-225 Amps, DC: 30-125 Amps

**Weight/Dimensions (H x W x D)**
124 lbs. (56.3 kg)
24.0 x 17.25 x 12.0”
(610 x 438 x 305 mm)

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**Tackle more tasks with AC/DC.**

The AC/DC 225/125 is the same proven design as the renowned AC-225 arc welder, but adds the smoother, more stable DC welding arc. This machine is ideal for farm, shop, and home use where improved arc welding performance is desired.

**FEATURES**

- **Easy to operate** - With front mounted AC/DC polarity switch and full range amperage selector switch for accurate and dependable procedure setting.
- **Smooth arc** - Makes it easy to weld with different electrodes, including mild steel, low hydrogen, stainless steel and hard-facing electrodes.
- **125 amp DC output** - Enough for most 1/8” (3.2 mm) electrodes.
- **225 amp AC output** - Enough for 3/16” (4.8 mm) diameter general purpose mild steel electrodes and 5/32” (4.0 mm) sizes of other electrodes.
- **NEMA rated, UL listed and CSA approved.**

**APPLICATIONS**

- Home / Farm / Shop
- Maintenance Repair
- Light Fabrication
- Hardfacing

**WHAT’S INCLUDED**

K1297-1 Includes:
- Insulated electrode holder and cable.
- Heavy duty work clamp and cable.
- Input cable with attached plug.

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**INPUT**

- 1 Phase
- 60 Hz

**OUTPUT**

- CC
- AC/DC

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Two Year Extended Warranty Available.

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THE LINCOLN ELECTRIC COMPANY
22801 St. Clair Avenue • Cleveland, OH U.S.A. • 44117-1199
PH: +1.216-481-8100 • www.lincolnelectric.com

ISO 9001:2000
ISO 14001:2004

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